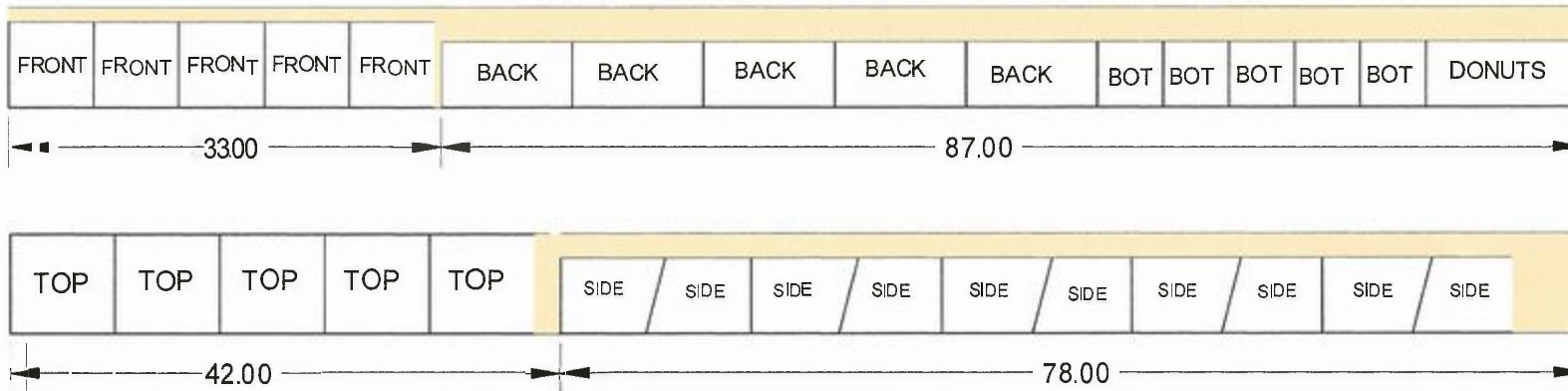


Cutting sequence for 1" x 8" x 8ft Board

- A. Crosscut into 3 pieces 31" long each. Leftover 3" piece will be used to make the "donuts"
- B. Rip one of the 31" pieces to 5" wide. Crosscut into 2 bottoms and 2 backs.
Be sure to cut the 15 degree bevel on the top of the backs.
- C. Rip the second piece to 5 3/4" and cut into 4 sides.
- D. From the third piece cut the 2 tops. Rip the remaining piece to 6 1/2" wide then crosscut it into 2 fronts.
The fronts must be 6 1/2" to the long point of the bevel on the top end. This will be the inside surface of the front.
- E. Drill 1 1/2" diameter hole in fronts and donuts. Cut donuts to 2 1/2" square.
- F. Drill four 7/64" nail holes in each top and side at the indicated locations. These holes will receive 4d finish nails.
- G. Drill the countersink hole in the front for a #6 x 1 1/2" screw but do not drill hole in bottom piece for the screw.

Part	No.	T	Width	Length
Sides	2	3/4	x 5 3/4	x 8 , 6 1/2
Front	1	3/4	x 6 1/2	x 6 1/2
Back	1	3/4	x 5	x 10
Bottom	1	3/4	x 5	x 5
Top	1	3/4	x 7 1/4	x 8
Donut	1	3/4	x 2 1/2	x 2 1/2



Cutting sequence for 1" x 8" x 10ft Board

- A. Off the first board, crosscut a piece at 42" long. The remaining piece will be about 78" long
- B. From the 42" piece cut five tops.
- C. Rip the 78" piece to 5 3/4" wide and from it cut ten sides.
- D. Off the second board, crosscut a piece at 33" long. The remaining piece will be about 87" long.
- E. Rip the 33" piece to 6 1/2" wide and crosscut it into 5 fronts.
- The fronts must be 6 1/2" to the long point of the bevel on the top end. This will be the inside surface of the front.
- F. Rip the 87" piece to 5" wide and then crosscut it five backs and five bottoms.
- G. Drill a 1 1/2" diameter hole in fronts and donuts. Cut donuts to 2 1/2" square ("donuts can be a little less than 2 1/2").
- H. Drill four 7/64" nail holes in each top and side at the indicated locations. These holes will receive 4d finish nails.
- I. Drill the countersink hole in the front for a #6 x 1 1/2" screw. Do not drill hole in the bottom for the screw.

Part	No.	T	Width	Length
Sides	2	3/4	x 5 3/4	x 8, 6 1/2
Front	1	3/4	x 6 1/2	x 6 1/2
Back	1	3/4	x 5	x 10
Bottom	1	3/4	x 5	x 5
Top	1	3/4	x 7 1/4	x 8
Donut	1	3/4	x 2 1/2	x 2 1/2

